

MANUFACTURER CAPABILITY CERTIFICATE

This is to certify that,

M/s. Ram Ratna Wires Limited.

Survey # 65/66, Viilage Garadiya, Jarod-Samlaya Road, Taluka Savli, Dist. Vadodara, Gujarat –391520.

has been evaluated on Date: 04.09.2025 for its capability of Raw Material Storage, Manufacturing, Testing, Final Product Storage of Casting Material as listed below and Approved as a manufacturer in accordance with the requirements of International Code / Standards, Marine Guideline without design and with controlled quality/supervisory checks & Gulf Lloyds Guideline.

Sr. No.	Product/Item Type	NON FERROUS METAL- COPPER ALLOY (Cu-DHP)	STANDARD	SIZE RANGE	CAPACITY MTPA
01	LWC-Level Wounded Coils-SEAMLESS COPPER TUBES	Cu-DHP (ASTM-UNS C12200 / EN CW024A/ JIS C1220)	- ASTM B68, ASTM B75, ASTM B743 - EN 12449, EN 12735-1 - EN 12735-2 - JIS H3300 - AS 1432 - IS 10773 - ASTM B 819 - BS EN 13348	OD:4.76 MM to 15.88 MM THK: 0.31 MM TO 1.5 MM	COMBINED CAPACITY OF 7200 MT / ANNUM
02	PCC-Pancake Coils (Seamless Copper Tubes) 50FT/15M COILS 100FT/30M COILS	Cu-DHP (ASTM-UNS C12200 / EN CW024A/ JIS C1220)	- ASTM B280, ASTM B743 - EN 12735-1 - EN 1057 - JIS H3300 - AS/ NZS 1571	OD:4.76 MM TO 22.22 MM THK: 0.30 MM TO 1.5MM LENGTH: 50FT / 100FT	
03	STRAIGHT COPPER Tubes	Cu-DHP (ASTM-UNS C12200 / EN CW024A/ JIS C1220)	- ASTM B75, ASTM B88 (K,L,M), ASTM B280 - BS EN 2871, EN 1057 - EN 13600, EN 13348 - JIS H3300 - AS 1432 - IS 2501 IS191	OD:4.76 MM TO 50 MM THK:0.41MM TO 2.00MM LENGTH: - SOFT – 10FT / I 3.048 MM - HARD - As Per Customer Requirement	
04	I-KIT (PRE INSULATED COPPER TUBES)	Cu-DHP (ASTM-UNS C12200 / EN CW024A/ JIS C1220)	- ASTM B280 - JIS H3300	-	
05	PVC COATED COPPER TUBES	Cu-DHP (ASTM-UNS C12200 / EN CW024A/ JIS C1220)	- IS 2501 - EN 1057	OD:4.75MM TO 19.05MM THK:0.41MM TO 1.20 MM PVC COATING - MAX 3 MM	

We, GLIS (INDIA) Pvt. Ltd. Witnessed the all Above Manufacturing items & tests as per ASTM B68, ASTM B75, ASTM B280, EN 12449, EN 1057, JIS H3300, AS 1432, IS 10773, IS 2501, material specification, International Standard & Codes, Marine Guideline, GLIS Guidelines and found Satisfactory.

This Certificate / Approval is Subject to compliance with the Rules for the Manufacturing, Testing and Certification of Various above Item of Different Materials.

GLIS (INDIA) Pvt. Ltd. to be notified of any changes that may affect the validity of this certificate.

This certificate is issued to the above Manufacturer and is valid until the dated given below.

Date of Initial issued: 05th September 2025

Date of Expiry : 04th September 2028

Issued at:
Ahmedabad



Place

Date

General Manager

H.O. (INDIA): Gulf Lloyds Industrial Services (I) Pvt. Ltd.

910: Gala Empire; Nr. Drive-In Cinema; Memnagar, Ahmedabad – 380052, Gujarat, India.

+91-79-48001320, (M)+91 9879001097; contact@gulfloyds.com; certification@gulfloyds.com;

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DOC. NO.: GLIS / MCC / 009

ANNEXURE TO THE CERTIFICATE

Taking into account of the following surveys for Manufacturing Certification:

- Verification of Factory License, Plant Layout, PAN No./GST Certificate, Electricity Bill, Proprietor Details And Found Satisfactory.
- Verification of Declaration Certificate for Company Ownership from the proprietor of Company and Found Satisfactory.
- Verification of Quality System Certificate (ISO-9001:2015) and found in Order.
- Verification of Facility of Machineries and List of Staff members (Technical/Non-Technical).
- Verification of Various Testing Facilities (NDT, Hydraulic Pressure Testing & Mechanical Testing).
- Verification of Testing Instruments & Calibration Certificates.
- Verification of list of Vendors for Raw Material Suppliers.
- Verification of Calibration Reports of Instruments.

Following surveys carried out for shop operations of one sample of each type:

- Verified of Factory License, Plant Layout, PAN No./GST Certificate, Rent Agreement, Electricity Bill, Proprietor Details and Found Satisfactory.
- Verified of Declaration Certificate for Company Ownership from the proprietor of Company and Found Satisfactory.
- Verified Quality System Certificate ISO-9001:2015 and found satisfactory.
- Verified List of Manufacturing Items (All Type of Copper Tubes and Copper Coils) and verified their PO Copies of various customers and found Satisfactory.
- Verified Facility of Machineries and List of Staff members (Technical/Non-Technical) and found in order.
- Verified Various Testing (NDT, Hydraulic Pressure Testing & Mechanical Testing) and found satisfactory.
- Verified Testing Instruments & Calibration Certificates and found satisfactory.
- Verified list of Vendors for Raw Material Suppliers & Welding Consumables and found satisfactory.
- Verified Various Testing Reports of various Types & Size of Copper Tubes & Copper Coils and found satisfactory.

"GLIS (India) Pvt. Ltd certifies that the above work shop meets the applicable requirements for the Manufacturing of various Type/Material Copper Tubes, Copper Level Wounded & Pancake Coils as per ASTM BS EN 1057, JIS H3300 and with Various testing facilities as per relevant National & International Standards/Codes."

This Manufacturer Approval Certificate remains valid provided the semi-annual surveillance audits are satisfactory and as long as no significant changes are made to the audited facility, its production rate and its quality system. These conditions are assessed during each surveillance.

1 st Surveillance: Sign-Date-Stamp	2 nd Surveillance: Sign-Date-Stamp	3 rd Surveillance: Sign-Date-Stamp
Due: March 2026	Due: September 2026	Due: March 2027

4 th Surveillance: Sign-Date-Stamp	5 th Surveillance: Sign-Date-Stamp
Due: September 2027	Due: March 2028

Issued at:
Ahmedabad



05/09/2025
B. Jaykumar

Place

Date

General Manager

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