



Feb 09,2022

Global Copper Pvt Ltd
Vadodara (Gujarat)

Subject : RR Shramik Make copper piping approval as one of recommended make to use in vrf installation.

Blue Star Limited
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Kind Attention : Ms Sakshi Kapoor

Dear Ms Sakshi,

With reference to your request of including your product of copper piping (RRShramik) in our approved list of makes, we have reviewed your information, documentation, test report submitted and sample of the product.

Based on above, we hereby approve use of your product (Copper Piping) in our VRF system. As discussed & mentioned in your documents, copper tubes shall be DHP Grade raw material with 99.9% copper & .015 to .04% phosphorus. It should be super clean quality with low residual content below .038gm/sqm. Your hologram should be there on pipes.

It shall have 360 deg concentric wall thickness along the entire length & should be 100% eddy current tested.

Half hard pipe should confirm to ASTM B75/ASTM280(C12200)/JIS H:3300 (C1220)/BS2871Part 3 (C106) & Soft pipes should be bright annealed (Mirror finish) confirming to ASTMB68/JIS H:3300


This approval is valid for one year from the date of issue of this letter i.e upto 8th Feb 2023. We will observe it for one year for quality, specifications & performance and if found in order we will issue fresh letter for continuation next year.

All rights are reserved with us about approval as recommended make.

Any complaints/quality issues etc shall be promptly inspected by Global Pipes Pvt Ltd or as and when required by Blue Star limited.

There should not be any variation in specification approved and same approved specific product to be supplied to our channel partners.

Thanks and regards
For Blue Star limited


Deepak Baweja
DGM- All India Planning & Installation
Commercial Airconditioning Divn.